

TECHNICAL DATA SHEET

TECHNYL SAFE C 116FC NC
(Previously DOMAMID 6LVFC NC)

TECHNYL SAFE C 116FC NC is a polyamide 6, unfilled, improved flowability, food contact approved for injection moulding. Designed to be used for food contact in industrial consumer good as well as appliance applications.

General

Feature	Food contact approved	Improved flowability
Polymer type	PA6 (Polyamide 6)	
Processing technology	Injection molding	
Certification	Food contact EU RoHS	Food contact FDA
Applications	Small appliance Industrial Applications large appliance	Consumer good application building / construction
Colors available	Natural	
Forms	Pellets	

Product identification

ISO 1043 abbreviation	PA6
ISO 16396 designation	PA6,M1,S12-030

	Condition	Standard	Unit	Value
Density		ISO 1183	g/cm³	1.14
Molding shrinkage, parallel		ISO 294-4, 2577	%	0.9 - 1.1
Molding shrinkage, normal		ISO 294-4, 2577	%	1 - 1.2
Melt volume-flow rate, MVR, 5.0 kg	275°C, 5kg	ISO 1133	cm³/10 min	225
Viscosity number	96% H2SO4	ISO 307	cm³/g	125

TECHNICAL DATA SHEET

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	Condition	Standard	Unit	Value
Mechanical properties				dam / cond.*
Tensile modulus	1 mm/min	ISO 527-1/-2	MPa	3100 / -
Strain at break	50 mm/min	ISO 527-1/-2	%	50 / -
Yield stress	50 mm/min	ISO 527-1/-2	MPa	80 / -
Flexural modulus, ISO 178	2 mm/min	ISO 178	MPa	2700 / -
Flexural strength, ISO 178	2 mm/min	ISO 178	MPa	100 / -
Charpy impact strength, +23°C	+23°C	ISO 179/1eU	kJ/m²	NB / -
Charpy notched impact strength, +23°C	+23°C	ISO 179/1eA	kJ/m²	4 / -
Izod impact strength, +23°C	+23°C	ISO 180/1U	kJ/m²	NB / -
Izod notched impact strength, +23°C	+23°C	ISO 180/1A	kJ/m²	4 / -
Rockwell hardness		ISO 2039/2	ScaleR	120 / -

Thermal properties

Melting temperature, 10°C/min		ISO 11357-1	°C	221
Temp. of deflection under load, 0.45 MPa	0.45 MPa	ISO 75	°C	180
Temp. of deflection under load, 1.80 MPa	1.80 MPa	ISO 75	°C	70
Vicat softening temperature	50°C/h - 50N	ISO 306	°C	205

Electrical properties

Volume resistivity		IEC 62631-3-1	ohm.m	1E+013
Surface resistivity		IEC 62631-3-1	ohm	1E+013
Comparative tracking index	Solution A	IEC 60112	V	600
CTI performance level category		Sol A		PLC 0

Burning behaviour

Flammability, 0.75 mm	0.75 mm	UL 94		V2
Flammability, 1.5 mm	1.5 mm	UL 94		V2
Flammability, 3.0 mm	3.0 mm	UL 94		V2
Glow-wire flammability index, GWFI	1-3 mm	IEC 60695-2-12	°C	850
Glow-wire ignition temperature, GWIT	1-3 mm	IEC 60695-2-13	°C	725
Burning rate, FMVSS, Thickness 1 mm		FMVSS 302		< 100 mm/min

Test run at 23°C if not differently specified, DAM state (dry as moulded), valid for natural colored products.
*: conditioned according to ISO 1110

TECHNICAL DATA SHEET

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Processing conditions

Drying temperature/time	75-85°C / 2-4h (with dew point of dried air < -30 °C)
Recommended melt temperature	230 - 250 °C
Recommended mould temperature	40 - 80 °C

These parameters are typical of the product but should be related to the type of machinery used and to the type of moulded part.

Disclaimer

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